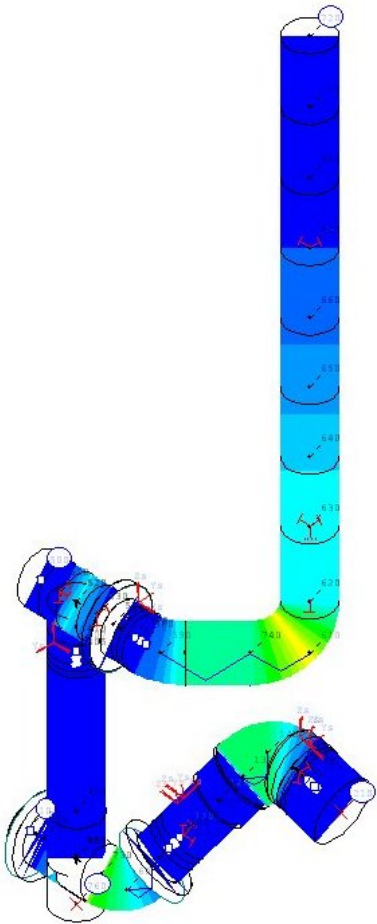


Safety Assessment and Lifetime Management of Piping Systems

Salmaps *Health monitoring of non-accessible pipes*

Mainly WP 2, 5, 7, 8

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Integrated Pollution Prevention

EU demand to an integrated pollution prevention and control

Piping systems for the transport of dangerous fluids have

- to be designed and dimensioned according to the relevant codes

Thereafter they have

- to be inspected in regular intervals
or
- to be permanently controlled by methods of health monitoring

However in some plants piping systems exist with non-accessible pipes

It must be possible to control these pipes, too

- Health monitoring of non-accessible pipes



Health Monitoring of non-accessible Pipes

For conventional methods of non-destructive inspections direct access to the pipe is necessary

Therefore

- development of new sensors with remote control ability
- monitoring of the sensor signals, detection of changes
- development of methods for the interpretation of sensor signals (pattern recognition)
- development of new criteria for the risk assessment
- integration into the decision support system



New Materials and Wave Propagation

- ultrasonic wave source working as actuator and sensor within the required frequency range
- continuous monitoring of reflected waves
- changes in the wave field initialise a self-test of the piping system (e. g. pressure surge)
- interpretation of the wave field with respect to possible damages of the pipes
- safety assessment of the pipe



Piping System for Research and Validation Tests

- construction of a typical mock-up (different pipe supports with gaps, friction, line stops, spring hangers etc.)
- system identification, model updating
- damage tests
- safety assessment of the piping systems with conventional and new methods
- comparison of the accepted method of safety assessment (state of the art) and the new method



Test of Prototype and Demonstration of the DSS

- application of the new sensors and actuators to the piping system
- packaging with the software
- alpha and beta testing
- shaking table demonstration